

# Inter@pera

Digitale Interoperabilität in kollaborativen  
Wertschöpfungsnetzwerken der Industrie 4.0

## Submodel Semiconductor Datasheet - Final Presentation of Results

**Dr. Jens F. Lachenmaier, Ferdinand-Steinbeis-Institut, 05.07.2023**

Ein Projekt gefördert vom



Bundesministerium  
für Wirtschaft  
und Klimaschutz

Durchgeführt von



# Agenda



- About Interopera – Facts & Figures
- About the Semiconductor Datasheet Project – Facts & Figures
- Ferdinand-Steinbeis-Institut – Our Expertise
- Use Case “Semiconductor Datasheet“ - Scope
- Project Results – The Asset Administration Shell for Power Semiconductors
- Discussion

# Interopera

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## About Interopera – Facts & Figures

# About Interopera – Facts & Figures



**Goal:** The development of 50 submodels of the Asset Administration Shell (AAS) across the Referenzarchitekturmodell Industrie 4.0 (RAMI 4.0) for a variety of business processes.

**Duration:** 03/2021 – 12/2023

**Consortium:**

- Steinbeis Europa Zentrum,
- Fraunhofer-Institut für Produktionstechnik und Automatisierung IPA,
- Standardization Council Industrie 4.0 des VDE DKE in Kooperation mit der Plattform Industrie 4.0 und ihrer Partner ZVEI, VDMA, und Bitkom

**Funding:**

Funded by the Bundesministerium für Wirtschaft und Klimaschutz (BMWK)

# Interopera - Approach



Seperation of method/AAS experts and users

1. Step: Open Call and selection of Use Cases
2. Step: Open Call and selection of qualified AAS expert
3. Step: Consitute project teams (open for everyone to join)
4. Step: Implementation: Develop an AAS-Template for the Use Case (using eClass)

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## About the Semiconductor Datasheet Project – Facts & Figures

# About the Semiconductor Datasheet Project – Facts & Figures



**Duration:** 21.11.2022 - 21.06.2023

**Meetings:** 2 on premise meetings in Stuttgart and 3 online meetings

**Focus:** Properties of Power Semiconductors

**Involved Companies:** PE-Systems, Bosch, Dynex Semiconductors, Fronius, Hitachi Energy, Infineon, Rohm Semiconductors, Silicon Austria, Semikron-Danfoss, SwissSem, Wolfspeed, Ferdinand-Steinbeis-Institut

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## Ferdinand-Steinbeis-Institute – Our Expertise



Transfer of knowledge into companies and society

## Steinbeis Transferzentren

- About 1.100 companies
- Focus on consulting, qualification, etc.
- about 5.000 employees<sup>1</sup>
- Turnover ca.160 Mio. €<sup>1</sup>

## Steinbeis University













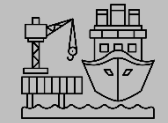



- Bachelor, Master, PhD-Programs
- about 6.000 students
- Technology & Engineering, Leadership & Management, Business & Economics




## Ferdinand Steinbeis Institute

- Research Institute about the transformation of business and society
- Principle of dual scientific research
- Founded in 2015
- About 30 employees
- Located in Stuttgart & Heilbronn
- Industrial IoT & Digital Twin Consortium



# Building digital Twins within Business Ecosystems (Selected projects)

 <p>Trade</p>	 <p>Customer Services</p>	 <p>Restaurants / Hotels</p>	 <p>Risk mitigation</p>	 <p>Milk</p>	 <p>Craft</p>
 <p>Additive Manufacturing</p>	 <p>Additive Manufacturing 2</p>	 <p>Industry</p>	 <p>Mobility</p>	 <p>Building Information Modeling (BIM)</p>	 <p>Cooling and lubrication</p>
 <p>Agriculture</p>	 <p>Scheduling</p>	 <p>Industrial Service</p>	 <p>Smart Living</p>	 <p>Care</p>	 <p>Production - PPMP</p>
 <p>Sustainable Logistics</p>	 <p>Wood</p>	 <p>Pay per Part</p>	 <p>Smart Water</p>	 <p>Eating out</p>	 <p>Harbour</p>
 <p>Digital Plattform Transport</p>	 <p>Craft</p>	 <p>Intralogistic</p>			

 gefördert  
 abgeschlossen  
 laufend

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## Use Case “Semiconductor Datasheet“ - Scope

# Technical product data sheets

## Example 1 – Hitachi Energy



Data sheet TS-MD/342/21 Jun 22

### 5SED 0890T2260

60Pak rectifier diode module

- $V_{RRM} = 2200\text{ V}$
- $I_{FAVm} = 889\text{ A}$
- $I_{FSM} = 22000\text{ A}$
- $V_{TO} = 0.782\text{ V}$
- $r_T = 0.209\text{ m}\Omega$
- Insulated baseplate by AlN ceramic
- Precision pressure contacts for high reliability
- Industry standard housing



Maximum rated values <sup>1)</sup>

Parameter	Symbol	Conditions	Min.	Max.	Unit
Repetitive peak reverse voltage	$V_{RRM}$	$T_J = -40 \text{ + } 160\text{ }^\circ\text{C}$		2200	V

Source: ABB Library - Halbleiter

## Example 2 – Swiss Sem



DATASHEET

### SISD0750ED120I20

ED-Type phase leg IGBT module



$V_{CE} = 1200\text{ V}$   
 $I_C = 2 \times 750\text{ A}$

- I20 ultra-low loss fine pattern Trench IGBT chipset
- Baseplate isolation with efficient Al<sub>2</sub>O<sub>3</sub> ceramic
- Cu baseplate for low thermal resistance
- Industry standard package

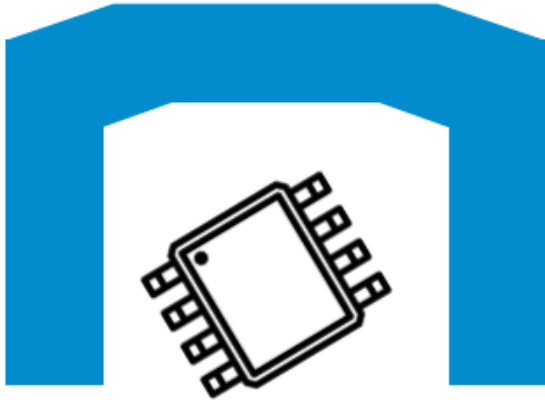
Maximum ratings<sup>1</sup>

PARAMETER	SYMBOL	CONDITIONS	MIN	MAX	UNIT
Collector-emitter voltage	$V_{CES}$	$V_{CE} = 0\text{ V}, T_J = 25\text{ }^\circ\text{C}$		1200	V
DC collector current	$I_C$	$T_C = 110\text{ }^\circ\text{C}, T_J = 175\text{ }^\circ\text{C}$		750	A

Source: 750A - SwissSEM (CH) (swiss-sem.com)

# Use Case im Detail

Asset Administration Shell (AAS)



Virtual Product Data Sheet

Basic Properties

Geometrical Properties  
Electrical Properties  
Thermal Properties

## Objectives:

Comparability of semiconductors  
(from different manufacturers) for the  
customers

- Assessment of relevant properties
- Transferring properties into AAS
- Assessment of additional requirements for the AAS features and AAS editor

R&D

Production

Assembly

Usage

Processdata (out of scope)

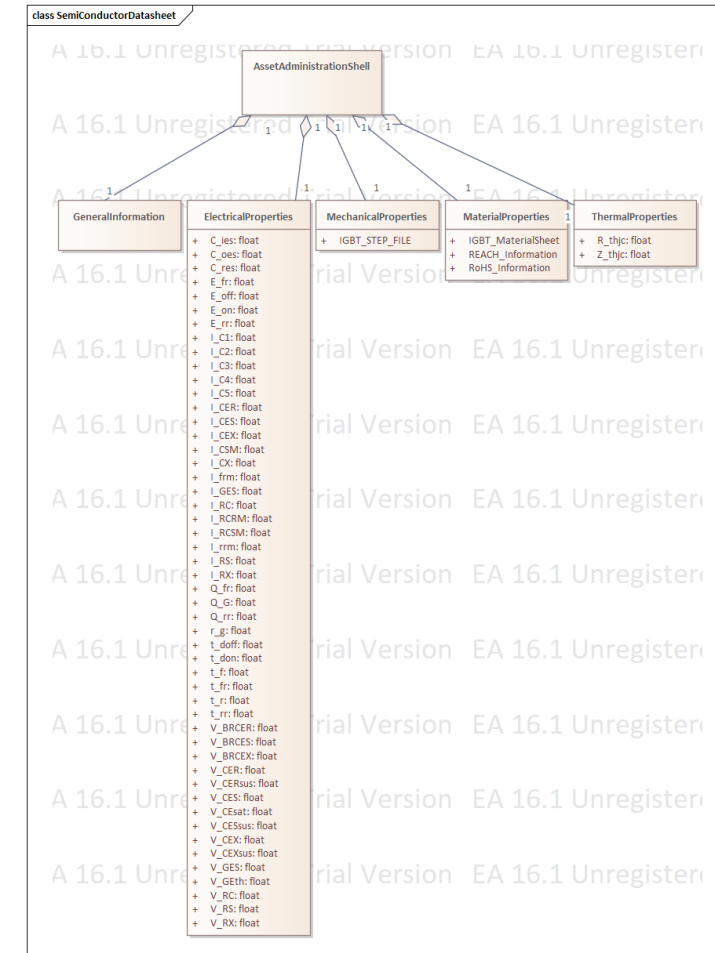
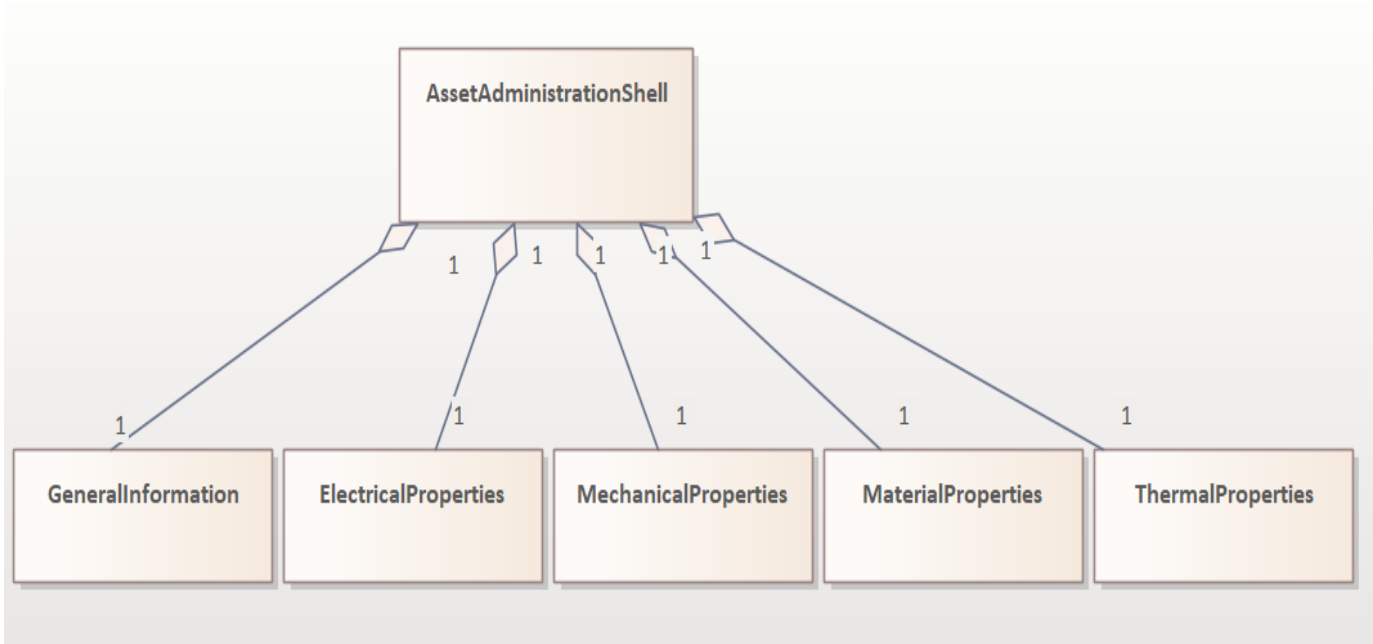
Livedata (out of scope)

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## Project Results – The Asset Administration Shell for Power Semiconductors

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# Live Demonstration / Access the AAS- Template



Live Demo



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## Discussion

# Danke für Ihr Kommen!

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Durchgeführt von



Steinbeis  
Europa Zentrum



Fraunhofer  
IPA



STANDARDIZATION  
COUNCIL  
INDUSTRIE 4.0